

WHAT IS CLAIMED IS:

1. A crystallization apparatus which comprises
an optical illumination system to emit a light beam
onto a non-crystallized semiconductor film and which
5 irradiates the non-crystallized semiconductor film with
the light beam to crystallize the non-crystallized
semiconductor film, the apparatus comprising:

10 a wavefront dividing element which wavefront-
divides the incident light beam into a plurality of
light beams; and

15 a phase shift mask which has a phase shift portion
gives a predetermined phase difference between two light
beams from the wavefront driving element and converts
the light beams into a light beam having an inverse
peak type light intensity distribution, the phase shift
portion determining a position of the inverse peak type
light intensity distribution where a light intensity is
minimized,

20 the wavefront dividing element being positioned on
a light path between the optical illumination system
and the non-crystallized semiconductor film, the phase
shift mask being positioned on the light path between
the wavefront dividing element and the non-crystallized
semiconductor film, and the wavefront dividing element
25 and the phase shift mask being positioned so that
a predetermined region around the phase shift portion
is irradiated with the wavefront-divided light beams.

2. The crystallization apparatus according to
claim 1, wherein the wavefront dividing element
comprises a plurality of optical elements two-
dimensionally arranged along two directions crossing at
5 right angles to each other, and each optical element
has a two-dimensional condensing function along two
directions crossing at right angles to each other.

3. The crystallization apparatus according to
claim 1, wherein the wavefront dividing element
10 comprises a plurality of optical elements one-
dimensionally arranged along a predetermined direction,
and each optical element has a one-dimensional
condensing function along the predetermined direction.

4. The crystallization apparatus according to
claim 1, wherein the optical illumination system
15 comprises an light intensity distribution forming
element which converts the light beams having the
homogeneous light intensity distribution into light
beams having an upward concave light intensity
distribution in combination with the wavefront dividing
20 element,

the light intensity distribution forming element
and the phase shift mask are positioned so that a
position to minimize the upward concave light intensity
25 distribution may correspond to the phase shift portion,
and

the light beam which are converted by the light

intensity distribution forming element and the phase shift mask and with which the non-crystallized semiconductor film is irradiated has an light intensity distribution having an inverse peak portion inside
5 an upward concave portion.

5. The crystallization apparatus according to claim 4, wherein the light intensity distribution forming element comprises: a circular middle region having a transmittance; and an annular peripheral region which is formed to surround the middle region
10 and which has a higher transmittance than the middle region.

6. The crystallization apparatus according to claim 4, wherein the light intensity distribution forming element comprises: an elongated middle region which has a transmittance and which extends along one direction; and two peripheral regions which are formed to hold the middle region between the regions and which have a transmittance higher than that of the middle
15 region.
20

7. The crystallization apparatus according to claim 4, wherein the light intensity distribution forming element has a transmission filter which is disposed in an emission pupil plane of the optical illumination system or in the vicinity of the plane and which has a predetermined transmittance distribution.
25

8. The crystallization apparatus according to

claim 1, wherein the non-crystallized semiconductor film is disposed in parallel with and in the vicinity of the phase shift mask.

9. The crystallization apparatus according to
5 claim 1, wherein the optical illumination system and the wavefront dividing element have numerical apertures and focal distances satisfying the following conditions:

$$\lambda/NA_2 < f \times NA_1,$$

10 where NA_1 denotes the numerical aperture of the optical illumination system, NA_2 and f denote the numerical aperture and focal distance of the wavefront dividing element, and λ denotes a wavelength of the light beam.

15 10. The crystallization apparatus according to
claim 1, further comprising:

an optical image forming system which is disposed on the light path between the non-crystallized semiconductor film and the phase shift mask,

20 wherein the non-crystallized semiconductor film is disposed apart from a plane optically conjugated with the phase shift mask along an optical axis of the optical image forming system.

11. The crystallization apparatus according to
claim 1, further comprising:

25 an optical image forming system positioned on the light path between the non-crystallized semiconductor film and the phase shift mask,

wherein the non-crystallized semiconductor film is set in a plane optically conjugated with the phase shift mask, and

5 an image-side numerical aperture of the optical image forming system is set so as to form the inverse peak type light intensity distribution.

12. The crystallization apparatus according to claim 10 or 11, which satisfies the following conditions:

10 $\lambda/NA_2 < f \times NA_1$; and

$\lambda/NA_3 < f \times NA_1$,

where NA_1 denotes a numerical aperture of the optical illumination system, f denotes a focal distance of the wavefront dividing element, NA_2 denotes the numerical aperture of the wavefront dividing element, λ denotes a wavelength of the light beam, and NA_3 denotes an image-side numerical aperture of the optical image forming system.

13. The crystallization apparatus according to claim 4, wherein the light intensity distribution of the light beam with which the non-crystallized semiconductor film is irradiated has an inflection point between an inverse peak portion and an upward concave portion.

25 14. The crystallization apparatus according to claim 1, wherein the wavefront dividing element is formed integrally with the phase shift mask to provide

an integral assembly.

15. The crystallization apparatus according to
claim 14, wherein the integral assembly includes
a phase shift portion in a boundary surface between the
5 wavefront dividing element and the phase shift mask.

16. An optical member comprising:

a wavefront dividing portion which condenses
a light beam having a homogeneous incident light
intensity distribution so as to irradiate a predeter-
10 mined region only; and

an optical converting portion which converts the
incident light beam into a light beam having an inverse
peak type light intensity distribution.

17. The optical member according to claim 16,
15 wherein the wavefront dividing portion is integrally
formed with the optical converting portion.

18. A crystallization method comprising:

wavefront-dividing an incident light beam into
a plurality of light beams;

20 condensing the wavefront-divided light beams in a
corresponding phase shift portion of a phase shift mask
or in the vicinity of the phase shift portion to form
a light beam having an light intensity distribution of
an inverse peak pattern in which a light intensity is
25 minimum in a point corresponding to the phase shift
portion of the phase shift mask; and

irradiating a polycrystalline semiconductor film

or an amorphous semiconductor film with the light beam having the light intensity distribution to produce a crystallized semiconductor film.

19. The crystallization method according to
5 claim 18, further comprising:

forming the light intensity distribution in which the light intensity is high in a periphery rather than in a middle in an illumination pupil plane of an optical illumination system which emits the wavefront-divided
10 light beams.

20. The crystallization method according to
claim 18, further comprising:

disposing the polycrystalline semiconductor film or the amorphous semiconductor film in parallel with or
15 in the vicinity of the phase shift mask.

21. The crystallization method according to
claim 18, further comprising:

disposing an optical image forming system in a light path between the polycrystalline semiconductor
20 film or the amorphous semiconductor film and the phase shift mask; and

setting the polycrystalline semiconductor film or the amorphous semiconductor film apart from a plane optically conjugated with the phase shift mask by
25 a predetermined distance along an optical axis of the optical image forming system.

22. The crystallization method according to

claim 18, further comprising:

disposing an optical image forming system in
a light path between the polycrystalline semiconductor
film or the amorphous semiconductor film and the phase
shift mask;

setting an image-side numerical aperture of the
optical image forming system to a value required for
generating the light intensity distribution of the
inverse peak pattern; and

10 setting the polycrystalline semiconductor film or
the amorphous semiconductor film in a plane optically
conjugated with the phase shift mask.

23. A crystallization method comprising:

condensing a light beam having a homogeneous light
15 intensity distribution so as to irradiate a predeter-
mined region only;

converting the condensed light beam into a light
beam having an inverse peak type light intensity
distribution; and

20 irradiating and crystallizing the predetermined
region only of a non-crystallized semiconductor film
with the converted light beam.

24. The crystallization method according to
claim 23, further comprising: converting the light
beam having the inverse peak type light intensity
distribution to a light beam having an light intensity
distribution including an inverse peak portion inside

an upward concave portion.

25. The crystallization method according to
claim 23, further comprising:

5 forming the light beam having the light intensity
distribution including the inverse peak portion inside
the upward concave portion into an image in a position
disposed apart from an optically conjugated plane along
an optical axis; and

10 irradiating and crystallizing the non-crystallized
semiconductor film with the light beam formed into the
image.

26. A crystallization apparatus comprising:

15 a light source which emits an energy light having
a light intensity to melt a semiconductor layer to be
treated;

a filter which is disposed on an illuminative
light path from the light source and which includes
portions having different transmittance;

20 a wavefront dividing element disposed on
an emission light path of the filter;

a phase shift mask disposed on the emission light
path of the wavefront dividing element; and

25 a stage which is disposed on the emission light
path of the phase shift mask and which holds a
substrate including the semiconductor layer to be
treated.

27. A crystallization apparatus comprising:

a light source which emits an energy light having a light intensity to melt a semiconductor layer to be treated;

5 a filter which is disposed on an illuminative light path from the light source and which includes portions having different transmittance;

 a wavefront dividing element disposed on an emission light path of the filter; and

10 a stage which is disposed on the emission light path of the wavefront dividing element and which holds a substrate including the semiconductor layer to be treated.

28. A crystallization apparatus comprising:

15 a light source which emits an energy light having a light intensity to melt a semiconductor layer to be treated;

 a wavefront dividing element disposed on an emission light path from the light source;

20 a phase shift mask disposed on the emission light path of the wavefront dividing element; and

 a stage which is disposed on the emission light path of the phase shift mask and which holds a substrate including the semiconductor layer to be treated.

25 29. A crystallization method comprising:

 allowing an energy light having a light intensity to melt a semiconductor layer to be treated to be

incident upon a mask having portions different in transmittance from a light source;

allowing the energy light from the mask to be incident upon a wavefront dividing element which 5 divides the energy light into a plurality of energy light parts and emitting a plurality of converged energy light parts;

allowing the plurality of converged energy light parts to be incident upon a phase shift mask having 10 a portion different in phase by 180 degrees from the wavefront dividing element and emitting an energy light having a concave light intensity distribution; and

allowing the energy light having the light intensity distribution to be incident upon the 15 semiconductor layer to be treated.

30. A crystallization method comprising:

a step of allowing an energy light having a light intensity to melt a semiconductor layer to be treated 20 to be incident upon a mask having portions different in transmittance from a light source;

a step of allowing the energy light transmitted through the mask to be incident upon a wavefront dividing element which divides the energy light into a plurality of converged energy lights parts; and

allowing the energy light parts transmitted 25 through the wavefront dividing element to be incident upon the semiconductor layer to be treated.

31. A crystallization method comprising:

allowing an energy light transmitted through a phase shift mask to be incident upon a non-crystalline semiconductor layer to crystallize the layer,

5 wherein the energy light incident upon the phase shift mask is a light transmitted through a mask having a portion different in a transmittance.

32. A crystallization method comprising:

allowing an energy light transmitted through
10 a phase shift mask to be incident upon a non-single-crystal semiconductor layer to crystallize the layer,

wherein an light intensity distribution of a light beam incident upon the non-single-crystal semiconductor layer is a two-steps inverse peak type light intensity distribution in which a further linearly rising concave light intensity distribution is superimposed upon
15 an upper end of an inverse peak type light intensity distribution waveform indicating an light intensity distribution property of the phase shift mask.

20 33. A manufacturing method of a thin film transistor, comprising:

forming a polycrystalline semiconductor film or an amorphous semiconductor film on one side of a substrate;

25 wavefront-dividing an incident light beam into a plurality of light beams;

condensing the wavefront-divided light beams in

a corresponding phase shift portion of a phase shift mask or in the vicinity of corresponding portion to form a light beam having an light intensity distribution of an inverse peak pattern in which a light 5 intensity is minimum in a point of the corresponding phase shift portion of the phase shift mask;

irradiating the polycrystalline semiconductor film or the amorphous semiconductor film with the light beams having the light intensity distribution to 10 produce a crystallized semiconductor film;

successively forming a gate insulation film and a gate electrode on the crystallized semiconductor film;

forming a drain and source between which a channel is positioned in the crystallized semiconductor film; 15 and

forming a drain electrode and source electrode electrically connected to on the drain and source.

34. The manufacturing method of the thin film transistor according to claim 33, wherein the 20 generating of the crystallized semiconductor film comprises: laterally growing and generating the crystallized semiconductor film in a direction having a large light intensity gradient from a crystal nucleus to form the source and drain along the direction.

25 35. A manufacturing method of a matrix circuit substrate, comprising:

forming a polycrystalline semiconductor film or

an amorphous semiconductor film on one side of
a transparent substrate;

wavefront-dividing an incident light beam into
a plurality of light beams;

5 condensing the wavefront-divided light beams in
a corresponding phase shift portion of a phase shift
mask or in the vicinity of the portion to form a light
beam having an light intensity distribution including
an inverse peak pattern in which a light intensity is
10 minimum in a point corresponding to the phase shift
portion of the phase shift mask;

15 irradiating the polycrystalline semiconductor film
or the amorphous semiconductor film with the light beam
having the light intensity distribution to produce
a crystallized semiconductor film;

separating the crystallized semiconductor film
into a large number of portions positioned in a matrix
shape;

20 forming thin film transistors based on the
separated portions; and

forming pixel electrodes on one side of the
transparent substrate so that each pixel electrode is
electrically connected to each thin film transistor to
define a pixel.

25 36. The manufacturing method according to
claim 35, wherein the generating of the crystallized
semiconductor film comprises: forming a light beam

having an light intensity distribution including
a large number of inverse peak patterns apart from
one another; and irradiating the polycrystalline
semiconductor film or the amorphous semiconductor film
5 with the light beam so that an interval between the
inverse peak patterns agrees with that between the
pixels.